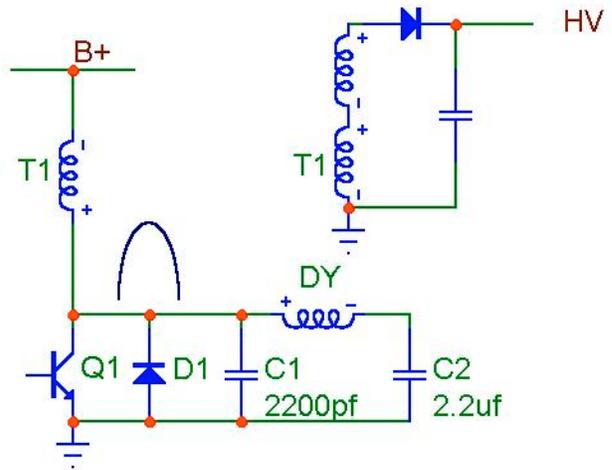


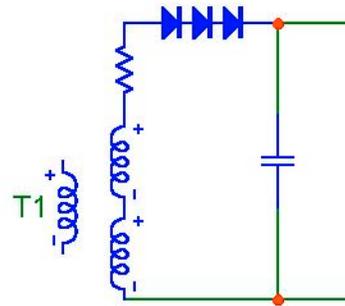
## Basic High Voltage / Horizontal Deflection

In a monochrome monitor it is common to get the high voltage from the horizontal deflection circuit. The retrace pulse is multiplied by the turn ratio of the transformer T1 to get high voltage.

The supply voltage B+ controls both the horizontal size and the high voltage. In the design process B+ is chosen to get the proper size and C1 (the fly back capacitor) is chosen for the proper width and height of the flyback pulse. Many flyback transformers have taps on the primary used to set the proper turn ratio.

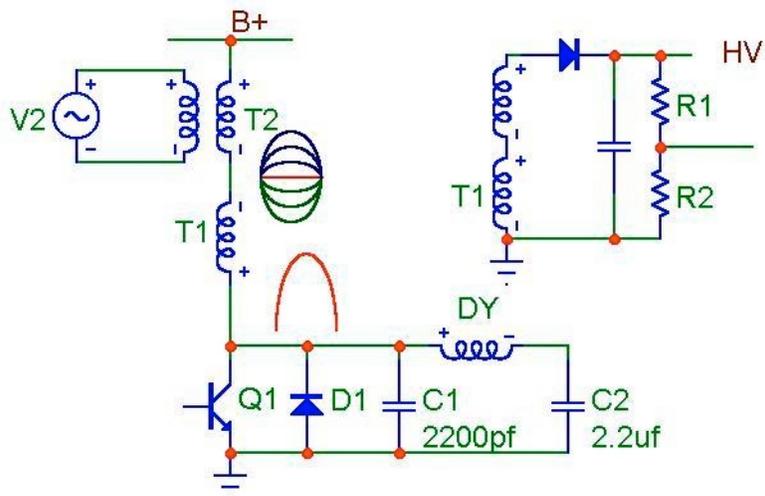


High voltage transformers do not have good regulation. Generally high voltage transformers have bad primary to secondary coupling. The insulation and separation needed to handle the high voltage reduces coupling. Large turn ratios also cause poor coupling. The large number of turns require a long length of small wire. Wire resistance causes poor regulation. The high voltage diode is not simple. It may have 20 to 30 volts of drop.



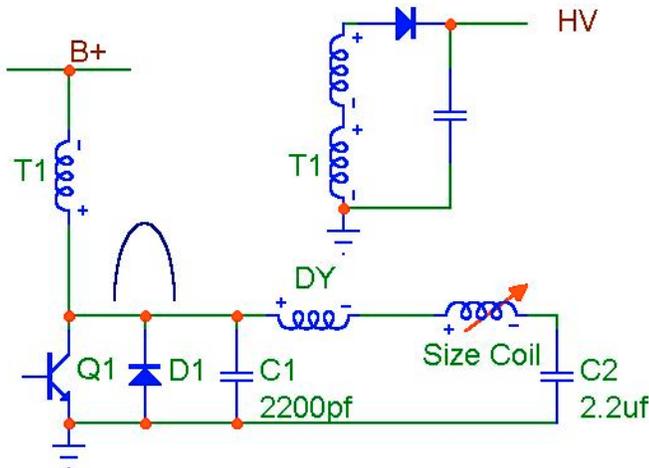
How to control the HV with out effecting the horizontal Size?

Transformer T2 is added in series with the flyback transformer T1. Sense the average voltage across T2 must be zero the addition of T2 will not effect the size of the picture. A signal V2 is placed across T2 in synchronous with the horizontal scan. The size and phase of the signal V2 will add or subtract from the flyback pulse as seen by T1 but will not effect the flyback pulse as seen by the deflection yoke. In this way the high voltage can be regulated with out effecting the deflection.

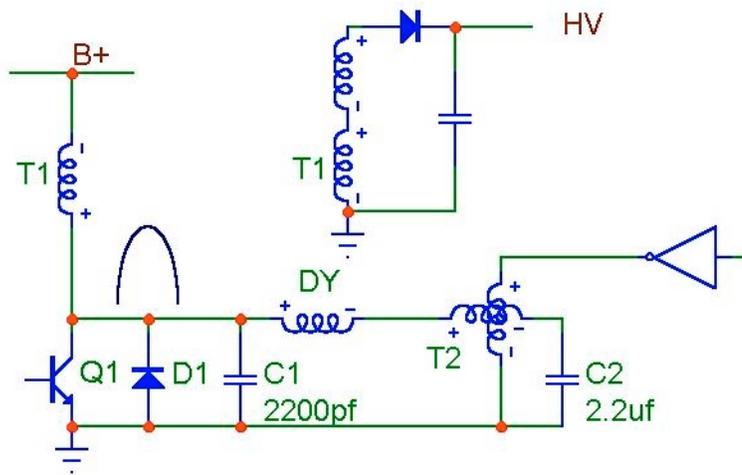


see US paten #4,614,899

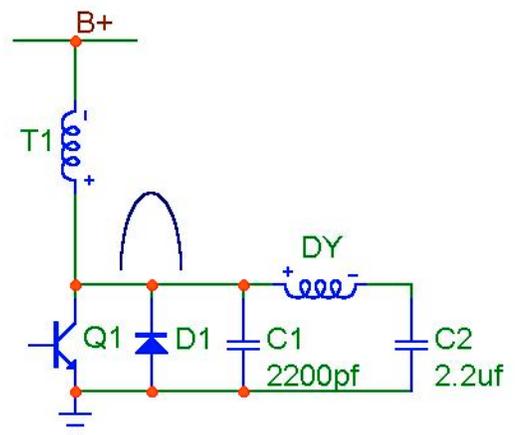




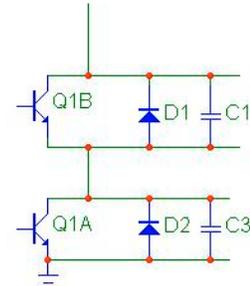
The pin cushion transformer is a size coil that is electrically controlled by passing a D.C. current through the control winding.



Before talking about the split diode modulator we need to review the operation of a horizontal section. The supply has a supply voltage of B+. The voltage at the collector of Q1 is zero volts during trace and is a high voltage half sign wave during retrace. The average voltage is the same as B+. The voltage across C2 is the same as B+. Current in C2, DY, Q1 and D1 is typically ten times that flowing through T1. It is important to remember that the “power supply” that delivers power to the DY is C2 not B+.



The split diode modulator has two horizontal sections, one above the other. To make things simpler to understand you could think of the two horizontal sections as completely separate. Transistors Q1A and Q1B can be combined into one transistor. I know it is hard to understand how one transistor Q1 can do the work of two transistors. Trust me it works!

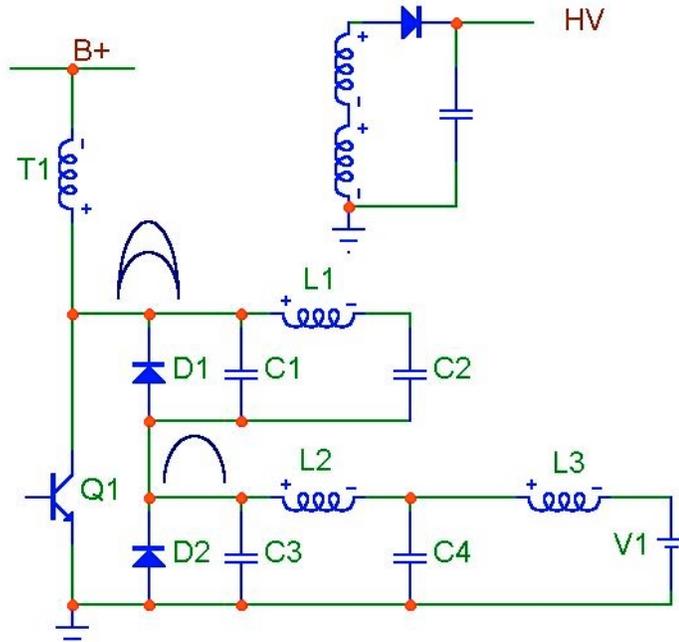


Again to make things easier to understand let's declare the two horizontal sections to be of equal value. ( $L1=L2$ ,  $C1=C3$ ,  $C2=C4$ ) These values are not typical. In our example (for now) let's remove  $L3$  and  $V1$ . The flyback pulse is equal to the voltage across  $C1+C3$ . The voltage across  $C2+C4=B+$ . The current through  $L1$  comes from voltage stored on  $C2$ , and likewise the current through  $L2$  comes from voltage stored on  $C4$ . So far in our example current in the two inductors are equal. Now add back in  $L3$  and  $V1$  with its voltage set to  $\frac{1}{2} B+$ . Nothing changes!

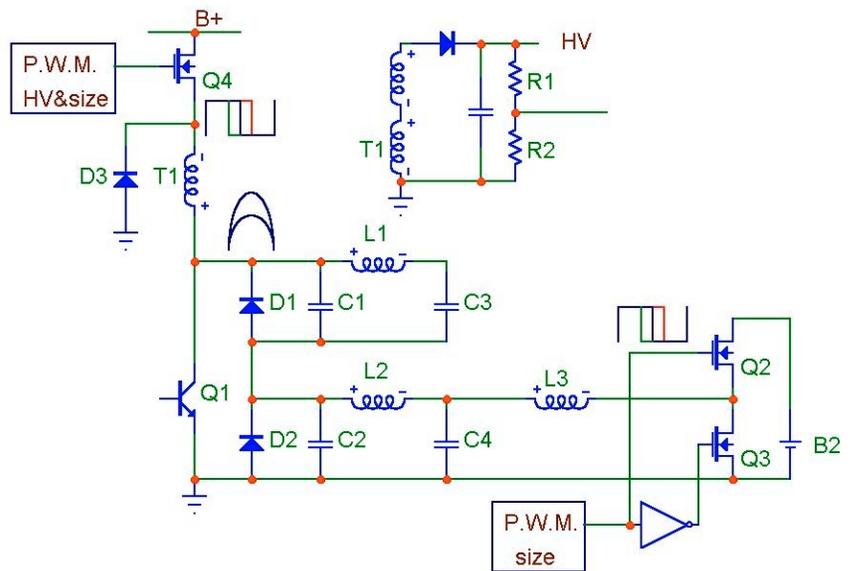
The voltage source  $V1$  can set the voltage across  $C4$  from near zero volts to near  $B+$ . The current through  $L2$  is directly related to the voltage across  $C4$ . Because the voltage across  $C4+C2=B+$ , the current through  $L1$  is related to the supply voltage  $B+$  minus  $V1$ .

If the current in  $L2$  is dropped by 10% then the current in  $L1$  must increase by 10%. The sum of the two currents will remain constant. To say that another way; the two flyback pulses will change by +10% & -10% with the addition of the two remaining constant.

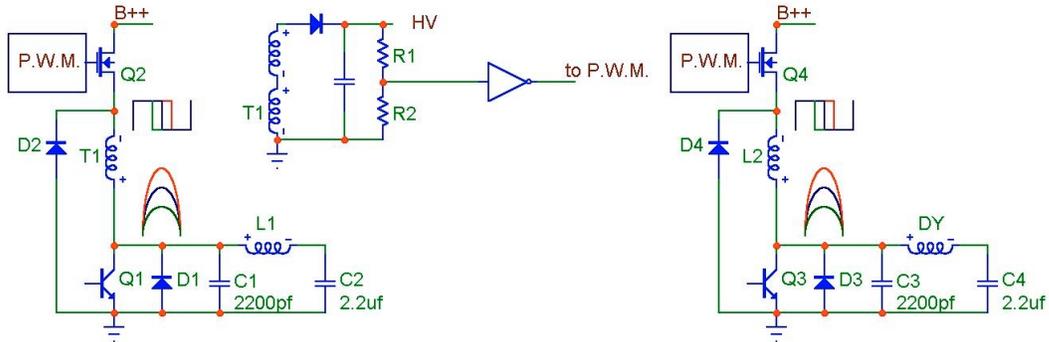
One of the two coils is the deflection yoke and the other is a "dummy coil" or "modulation coil".  $V1$  sets the size of the picture.  $B+$  controls the high voltage and possibly the picture size.



$V1$  can be a supply or an active load that pulls down. The most efficient method is to make a switcher that pushes or pulls. In this example the size PWM watches horizontal size while the HV PWM watches the high voltage.

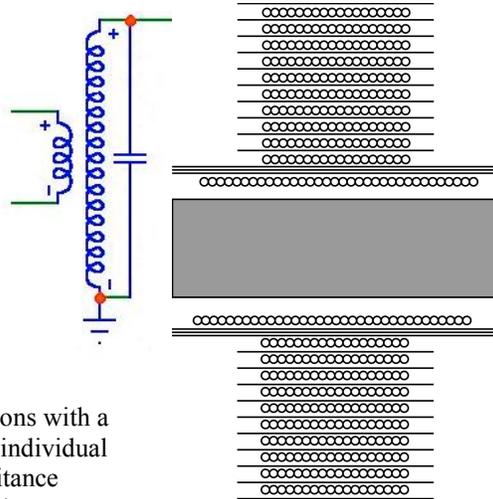
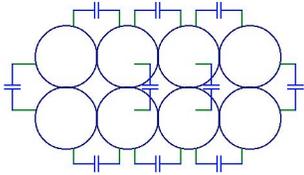


The high voltage and horizontal can be made in separate circuits. This eliminates the interactions of high voltage load on horizontal size and size on high voltage. The high voltage is monitored by a tap on the bleeder resistor inside the flyback transformer. The horizontal size can be monitored by numerous methods.

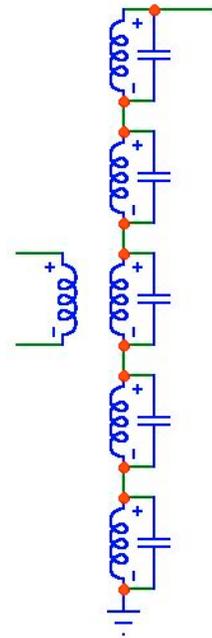
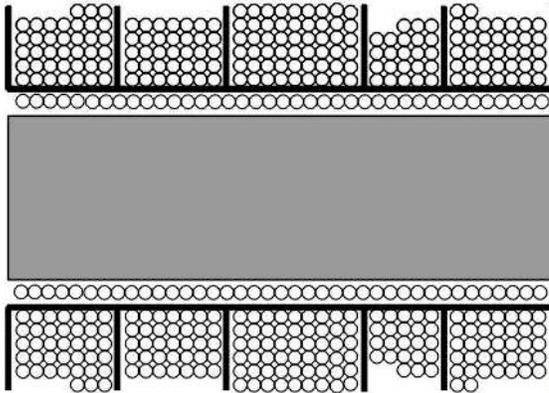


High voltage transformers have a large numbers of turns. Capacitors form between each wire in side the transformer. Inter winding capacitance causes the transformer to resonate. Some transformers are tuned to resonate at 3, 5 or 7 times the frequency of the flyback pulse. The gap in the core is set to get the proper frequency. This type of transformer excludes multi sync use.

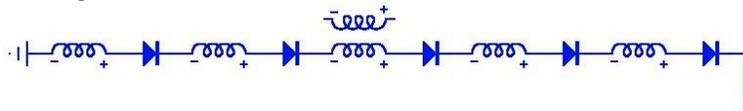
The primary and secondary windings are separated by layers of tape. Each layer of the secondary is built on a layer of tape. The windings are kept back from the edge of the tape. The entire winding area is covered with insulating material.



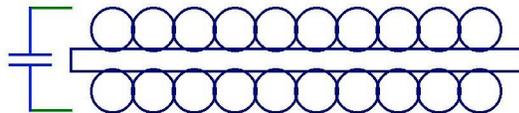
The next trick is to break up the winding into smaller sections with a high resonant frequency. The slot wound transformer has individual “small” slots divide up the secondary. There is still capacitance between wires but the walls of the slots break up the capacitance. Windings usually have a different number of turns and thus a different resonant frequency. Stager tuned transformers allowed for multi-frequency monitors. Notice that each slot may be of different size and has a different number of turns.



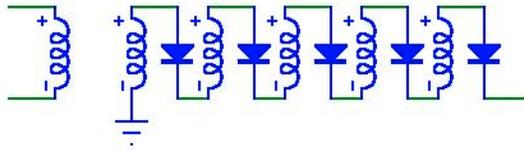
The windings can be broken-up by spreading out the diodes between each winding.



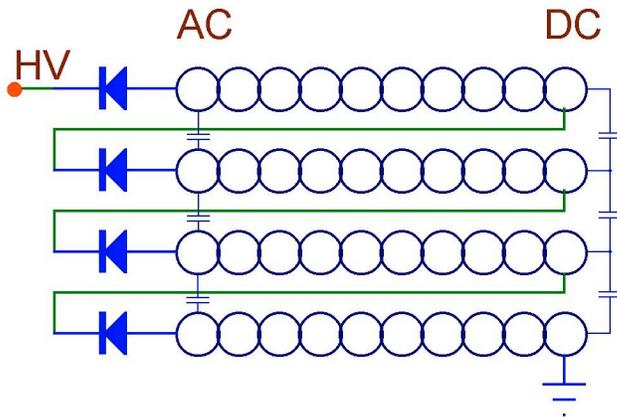
Each layer of wire forms a capacitor with the next layer of wire. Adding layers of tape reduces the capacitance but can not eliminate it.



While the capacitance can not be eliminated it's effect can be eliminated. If there is no A.C. voltages across a capacitance no current will flow. In this example the secondary has been divided up into four (or many) pieces each wound from right to left in one layer.



The bottom layer starts at ground and has a large A.C. signal at the left side. The signal is rectified by a diode to make D.C. that connects to the start of the next winding. In this way all layers of wire have D.C. on the left side and an identical A.C. signal at the right side. There is only D.C. between layers (no A.C. signal between layers). No A.C., no current flow hence, no capacitance effect.

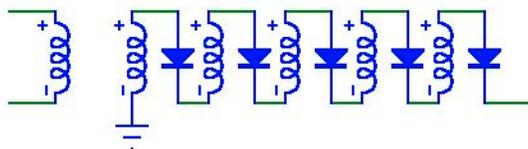


Wire to wire the capacitance (in a single layer) has relatively little effect. If there is one volt per turn then each cap will have 1 volt A.C. across it. From layer to layer there may be a hundreds of volts A.C. and each cap will have a large amount of current.

### Multi layer transformers

Back when all CRT terminals operated at 15,750 Hz a flyback transformer secondary might have 20 to 30 layers of wire. As horizontal frequencies moved up to the 31,750Hz range A.C. losses and low resonant frequencies became a problem. The A.C. wire losses increases exponentially with the number of wire layers. At higher frequencies the winding needs to be wider with less layers. Dividing a ten layer winding into two five layer windings with a diode between then will cut the A.C. wire loss in half while dramatically reducing the resonant frequency. ( $17+17=34$  which is about  $\frac{1}{2}$  of 67) A secondary broken into 10 one layer windings with diodes between each will have A.C. wire losses of  $\frac{10}{67}$  that of a 10 layer winding.

Layers	1	2	3	4	5	6	7	8	9	10
A.C. wire loss	1	3	6.3	11	17	24	33	43	54	67



The argument has been used that the horizontal frequency is only 80kHz, wire loss should not be a problem. Actually the flyback pulse is about 3 times the horizontal frequency.

The next argument is that because the flyback pulse is sign wave (half sign wave) there should not be any high frequency harmonics present. I disagree with this to. Most high frequency flyback transformers have an anti-ringing circuit hidden at the bottom of the high voltage winding. This masks part of the high

frequency voltage and currents found in the HV winding. A current probe placed inside the transformer and a voltage probe placed around the anti-ringing circuit will reveal large amounts of energy well into the mega-hertz region.